TEKPORE THE FILTERING SOLUTION

POROUS PTFEBY GUARNIFLON SPA

Guarniflon S.p.A.

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Polytetrafluorethylene, best known as PTFE, is a high performance plastic material used in a wide range of industrial

Guarniflon®, since 1982, is processing massive quantities of PTFE semifinished and engineered parts for the following main applications:

- chemical & petrochemical
- electronics
- automotive
- food
- pharmaceutical
- ball valves

The total yearly production output of 5.000 tons. is including virgin PTFE products as well as high performance compounded PTFE grades developed by Guarniflon Engineering, the R&D department fully supporting the production site.

GUARNIFLON® PTFE MAIN PROPERTIES

- High melting point (342°C)
- Outstanding thermal stability
- Useful mechanical properties at extremely low and high temperatures
- Insolubility
- Exceptional chemical inertness
- Extremely low coefficient of friction
- Low dielectric constant/dissipation factors
- Zero water ab/adsorbtion
- Excellent weatherability
- Flame resistance
- Purity

DRIVING FORCES

- High sealability
- Safety

- Low pollution
- Energy saving

- Reliability
- Low maintenance
- Long life
- Low emissions
- Miniaturization

A UNIQUE INTEGRATED PROCESSING CHAIN

Thanks to the raw material compounding unit Flontech, Guarniflon® is able to control and internally process all kinds of raw material PTFE compounds, studied and developed with the R&D department.



materials engineering

RESEARCH

GUARNIFLON ENGINEERING









materials compounding

TEKPORE PROPERTIES THE MAIN PROPERTIES OF GUARNIFLON® POROUS PTFE

Porous PTFE grades are produced from suspension PTFE powders and specifically they are a mixture of different particle size distributions and hardness degrees (presintered and non presintered grades) to achieve the desired level of porosity. Taking advantage of the up-to-date technologies and know-how used to process sintered PTFE products, Guarniflon® has developed different grades of porous PTFE with the following main properties:

Air flow rates: Water intrusione pressure (WIP):

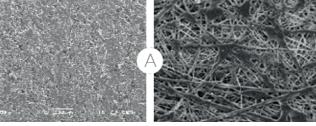
Average pore diameter:

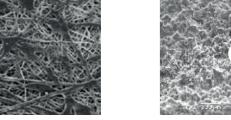
up to 20 l/hr/cm2 at 20 mbar

up to 1,2 bar up to 50 µm

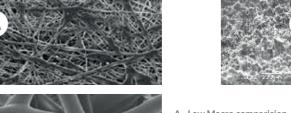
Features	TEKPORE PTFE	EXPANDED PTFE
Naturally Hydrophobic (IP rated)		10
Sintered Porous Structure	•	ID
High Temperature (>250°C)	•	•
High Tensile Strength in alla directions	•	•
Precise porosity and thickness control	•	NA
High UV and outdoor weather resitance (UL746C)	•	•
Meets UL 94 flammability (VO)	•	ID
High open area (>80%)	•	•
Secondary oleophobic treatment meets AATCC grade 8	•	NA
Water naturally runs off surface	•	ID
Benefits		
Low flex fatigue	•	•
Omni-directional	•	•
Heat welding	•	•
Vibrational Welding	•	•
Can apply physical pressure to membrane	•	ID
Can plate metallic or other secondary layers	•	ID
Low sound blocking	ID	•
Mounting inside or outside of enclosure	•	•

TEKPORE EXPANDED





■=Yes ■=No NA=Not Available ID=Insufficient Data





B - High Macro comparision SEM picture

C-TEKPORF section SEM picture

MAIN APPLICATIONS OF POROUS PTFE



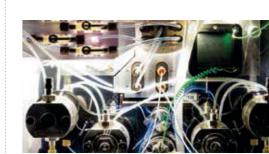
Filter and safety technology

- filter membranes
- protective sheaths
- dust filters
- protective elements for sensors silencers
- pressure balance system



Automotive engineering

- airbag
- asr
- automatic controls
- batteries
- injection control
- esp hooters
- headlights
- tyre pressure monitoring systems



Optical metrology - Chromatography reflectors

- spectrometers
- ulbricht spheres
- photometers



Chemicals, semiconductor and clean room technology

- filters for gases and liquids
- catalyst supports-diaphragms • gas injection and/or gas distribution
- pressure compensation devices